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THE LOC-LINE® SYSTEM: ENDLESS COMBINATIONS, OUTSTANDING RESULTS

LOC-LINE® is the original modular hose system. Four hose diameters and a multitude of nozzles, fittings and accessories allow for customized solutions suitable for a wide variety of industrial and commercial applications.

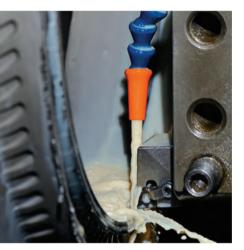
Loc-Line® was the answer to an age old problem specific to the machine tool industry: How to easily apply liquid coolant at the point of contact with the cutting tool and the target metal.

The design was simple and elegant. A ball and socket assembly with just enough friction to create a hose that offered unlimited positioning, full coolant flow, would not fatigue, stayed in position and could be customized to the job. Loc-Line was and still is the number one coolant delivery answer for machinists across the globe. Over the years, the adjustable hose concept has expanded way beyond its first task of coolant delivery.

Continued growth has seen the use of Loc-Line expanding into the electronic, scientific, graphic arts and woodworking industries. Almost any situation that requires precise yet adjustable directional flow of fluid, air, vacuum and third arm positioning will find Loc-Line to be the perfect solution. With four hose diameters; 1/4", 1/2", 3/4" and 2½" to accommodate many applications and environments, our customers have become as varied as our hose combinations.

- Loc-Line's unique ball and socket design is fully hand adjustable in both position and length.
- Bending doesn't decrease the inside diameter and it won't kink or fatigue like copper tubing.
- Unlike metal hoses, Loc-Line won't damage machine tool cutters if contact occurs.
- Loc-Line is electrically non-conductive.
 It's ideal for use as an EDM flushing hose.

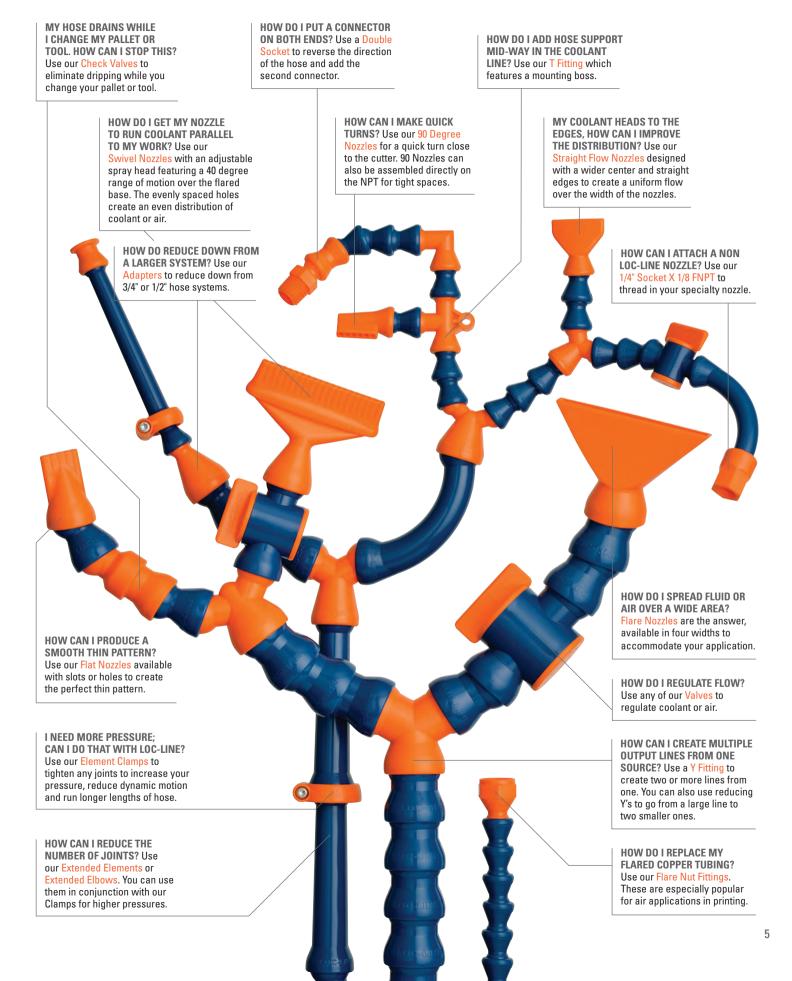
- Loc-Line has no internal positioning rod that can break or restrict fluid flow.
- Repeated positioning is easy and it will stay in position without any springback.
 Creep due to machine vibration is eliminated.
- Loc-Line is manufactured in a premium grade acetal copolymer material which is chemically resistant to petroleum products, coolants and most common chemicals. Selected parts are also available in an acid resistant polyester.













KITS

1/4" HOSE KIT

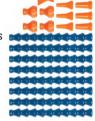
40413

- (2) 5¾" Long Segments
- (1) 1/4" Round Nozzle
- (1) 1/8" Round Nozzle
- (1) 1/16" Round Nozzle
- (1) 1/4" NPT Connector
- (1) 1/8" NPT Connector
- Assembled Length = 13"

1/4" FLARED TUBING REPLACEMENT PACK

40452

- (8) 5¾" Long Segments
- (1) 1" Flare Nozzle
- (4) 3/8" Flare Nut Adapters
- (4) 1/8" Round Nozzles
- (4) 1/4" Round Nozzles



HAAS LATHE ADAPTER KIT

40475

- (4) Haas Short Adapters
- (4) Haas 2" Adapters
- (2) Flat 5-Hole Nozzles
- (2) Flat Slot 60 Nozzles
- (2) 1/8" 90° Nozzles
- (2) 1/4" 90° Nozzles
- (2) 1/8" Round Nozzles
- (2) 1/4" Round Nozzles
- (2) Straight Flow Nozzles
- (4) Element Clamps w/ screws (8) Elements
- (1) 1/4" Assembly Pliers



15 MM LATHE ADAPTER KIT

40476

- (4) 15 mm Short Adapters
- (4) 15 mm x 2" Adapters
- (2) Flat 5 Hole Nozzles
- (2) Flat Slot 60 Nozzles
- (2) 1/8" 90° Nozzles
- (2) 1/4" 90° Nozzles
- (2) 1/8" Round Nozzles
- (2) 1/4" Round Nozzles
- (2) Straight Flow Nozzles
- (4) Element Clamps w/ screws
- (8) Elements
- (1) 1/4" Assembly Pliers

1/4" EXTENDED ELBOW KIT

40472

- (4) Extended Elbows
- (4) Element Clamps w/ screws
- (1) 1/8" NPT Connector
- (1) 1/4" NPT Connector
- (1) 1/16" Round Nozzle
- (1) 1/8" Round Nozzle
- (1) 1/4" Round Nozzle

1/4" MIXED ELEMENT KIT

- (2) Extended Elbows
- (2) Extended Elements
- (4) Element Clamps w/ screws
- (1) 1/8" NPT Connector
- (1) 1/4" NPT Connector

- (1) 1/4" Round Nozzle

1/4" EXTENDED ELBOWS WITH CLAMPS

40474

- (4) Extended Elbows
- (4) Element Clamps w/ screws



1/4" EXTENDED ELEMENT KIT WITH CLAMPS

41475

- (4) 1/4" Extended Elements
- (4) 1/4" Element Clamps w/ screws



1/4" CIRCLE FLOW NOZZLE KIT

41479

Assembled with:

(15) 1/4" Side Flow Nozzles (1) 1/4" End Cap



Overall Length = 17.56"

40473

- (1) 1/16" Round Nozzle
- (1) 1/8" Round Nozzle

HOSES

1/4" HOSE

PLIERS

1/4" HOSE ASSEMBLY PLIERS

78001

(1) 1/4" Pliers



- (1) 1/4" Pliers
- (1) 1/2" Pliers
- 1/4" Assembly pliers will not assemble part numbers 41411 or 49431

41401 (2) 5¾" Long Segments*

49420 **■ ■**-BLK **■**-G (55) Segments*, Bulk 25-ft

49419 **Z**-BLK **Z**-G

(1) 5 ft Coil

49421 **Z**-BLK **Z**-G

(1) 50 ft Coil

*1 Segment = 10 Elements



1/4" EXTENDED ELEMENT

41476

(4) Extended Elements

49445 **X**-BLK **X**-G

(20) Extended Elements

1/4" EXTENDED ELBOW

41491

(4) Extended Elbows

49457 **X**-BLK **X**-G (20) Extended Elbows



HOW TO ORDER BLACK OR GRAY LOC-LINE:

Z-BLK Part can be ordered in Black.

Add suffix to part number when ordering, ie: 49421-BLK **III.** Part can be ordered in Gray.

Add suffix to part number when ordering, ie: 49421-G



NOZZLES

1/4" NOZZLE-RAMA PACK

41490 🔳

(16) Includes 1 nozzle from each of these packages: 41402, 41403, 41404, 41407, 41470, 41471, 41472, 41473, 41481, 41482, 41483, 41484, 41485, 41486 41488, 41489



1/4" 90° NOZZLE KIT

41474

- (1) 1/16" 90° Nozzle
- (1) 1/8" 90° Nozzle
- (1) 1/4" 90° Nozzle
- (1) 1/4" 90° Spray Bar Nozzle



1/4" FLAT NOZZLE ASSORTMENT PACK

41487

- (1) Flat Slot 40 Nozzle
- (1) Flat Slot 60 Nozzle
- (1) Flat 5 Hole Nozzle
- (1) Flat 7 Hole Nozzle



1/16" ROUND NOZZLE

41402

(4) Round Nozzles

49422 **■** ■-BIK **■**-G

(50) Round Nozzles



1/8" ROUND NOZZLE

41403

(4) Round Nozzles

49423 **X**-BLK **X**-G

(50) Round Nozzles



1/4" ROUND NOZZLE

41404

(4) Round Nozzles

49424 **X**-BLK **X**-G

(50) Round Nozzles



1" FLARE NOZZLE

41407

(2) Flare Nozzles

49427 **■ ■**-BLK **■**-G

(20) Flare Nozzles



1" STRAIGHT FLOW NOZZLE

(2) Straight Flow Nozzles

49456 **Z**-BLK **Z**-G

(20) Straight Flow Nozzles



1/16" 90° NOZZLE

41470 👢

(4) 90° Nozzles

49439 **X**-BLK **X**-G

(20) 90° Nozzles



1/8" 90° NOZZLE

41471

(4) 90° Nozzles

49440 **▲ ▲**-BLK **▲**-G

(20) 90° Nozzles



1/4" 90° NOZZLE

41472

(4) 90° Nozzles

49441 **X**-BLK **X**-G

(20) 90° Nozzles



1/4" 90° SPRAY BAR NOZZLE

41473

(2) 90° Spray Bar Nozzles

49442 **X**-BLK **X**-G

(20) 90° Spray Bar Nozzles



1/4" FLAT SLOT 40 NOZZLE

41483

(4) Flat Slot Nozzles

49451 **Z**-BLK **Z**-G

(20) Flat Slot Nozzles



0.040" Slot height

1/4" FLAT SLOT 60 NOZZLE

41484 📕

(4) Flat Slot Nozzles

49452 **■ ■**-BLK **■**-G

(20) Flat Slot Nozzles



0.060" Slot height

1/4" FLAT 5-HOLE NOZZLE

41485

(4) Flat 5-Hole Nozzles

49453 **X**-BLK **X**-G

(20) Flat 5-Hole Nozzles



0 060" Hole diameter

1/4" FLAT 7-HOLE NOZZLE

41486

(4) Flat 7-Hole Nozzles

49454 **X**-BLK **X**-G

(20) Flat 7-Hole Nozzles



0.040" Hole diameter

1/4" SIDE FLOW NOZZLE

41478

(4) Side Flow Nozzles

49443 **X**-BLK **X**-G

(20) Side Flow Nozzles



1/4" SWIVEL NOZZLE 40

(2) Swivel Nozzles

49449 **X**-BLK **X**-G

(20) Swivel Nozzles



1/4" SWIVEL NOZZLE 60

41482

(2) Swivel Nozzles

49450 **X X**-BLK **X**-G

(20) Swivel Nozzles

0.060" Hole diameter

41488

(2) Swivel Nozzles

49455 **X**-BLK **X**-G

21/2" SWIVEL NOZZLE 75

(20) Swivel Nozzles



VALVES

1/4" MALE NPT VALVE

21192

(2) Male NPT Valves

29452 **X**-BLK **X**-G (10) Male NPT Valves



1/4" FEMALE NPT VALVE

21193

(2) Female NPT Valves

29453 **X**-BLK **X**-G (10) Female NPT Valves



1/4" IN-LINE VALVE

21194

(2) In-Line Valves

29454 **X**-BLK **X**-G (10) In-Line Valves



IN-LINE CHECK VALVE

21191

(2) Check Valves

(10) Check Valves

29451 **X**-BLK **X**-G



CONNECTORS

1/8" NPT CONNECTOR

41405

(4) NPT Connectors

49425 **X**-BLK **X**-G

(50) NPT Connectors



1/8" BSPT* CONNECTOR

41417

(4) BSPT Connectors

49437 **X**-BLK **X**-G

(50) BSPT Connectors

* British Standard Pipe Thread

1/4" NPT CONNECTOR

41406

(4) NPT Connectors

49426 **X**-BIK **X**-G

(50) NPT Connectors

1/4" BSPT* CONNECTOR

41418

(4) BSPT Connectors

49438 **X**-BLK **X**-G

(50) BSPT Connectors

* British Standard Pipe Thread

3/8" SAE FLARE NUT ADAPTER

41412

(4) Flare Nut Adapters

49432 **X**-BLK **X**-G

(20) Flare Nut Adapters



5/8 - 18 Thread

HAAS "SHORT" LATHE ADAPTER

41494

(4) Lathe Adapters

49460 **X X**-BLK **X**-G

(20) Lathe Adapters



1/4" SAE FLARE NUT ADAPTER

41414

(4) Flare Nut Adapters

49434 **X**-BLK **X**-G

(20) Flare Nut Adapters

15 MM "SHORT" LATHE ADAPTER



7/16 - 20 Thread

HAAS x 2" LATHE ADAPTER

41495

(4) Lathe Adapters

49461 **X**-BLK **X**-G

(20) Lathe Adapters



(4) Lathe Adapters

49458 **Z**-BLK **Z**-G

(20) Lathe Adapters

15 MM x 2" LATHE ADAPTER

41493

41492

(4) Lathe



49459 **Z**-BLK **Z**-G

(20) Lathe Adapters



ACCESSORIES

1/4" ELEMENT CLAMP

41477

(4) Element Clamps w/ screws

49446 **X**-BLK **X**-G

(20) Element Clamps w/screws



41408

(2) Y Fittings

49428 **X**-BLK **X**-G

HOW TO ORDER BLACK OR GRAY LOC-LINE:

Add suffix to part number when ordering, ie: 49421-BLK

Add suffix to part number when ordering, ie: 49421-G

Z-BLK Part can be ordered in Black.

III. Part can be ordered in Gray.

(20) Y Fittings



1/4" DOUBLE SOCKET

41409

(4) Double Sockets

49429 **X**-BLK **X**-G

(20) Double Sockets

1/4" SOCKET X 1/8" FNPT

41411

(4) 1/4" Socket X 1/8" FNPT

49431 **X**-BLK **X**-G

(20) 1/4" Socket X 1/8" FNPT



1/4" ELBOW FITTING

41415

(2) Elbow Fittings

49435 **X**-BLK **X**-G

(20) Elbow Fittings



1/4" T FITTING

41416

(2) T Fittings

49436 **X**-BLK **X**-G

(20) T Fittings



1/4" END CAP

41480 👗

(4) End Caps

49447 **X**-BLK **X**-G

(20) End Caps







MANIFOLDS

MAGNETIC BASE MANIFOLD SUPER KIT

40480

- (8) 5¾" Long Segments
- (5) 1/4" MNPT Valves
- (2) 1" Flare Nozzles
- (2) 1/4" Round Nozzles
- (2) 1/8" Round Nozzles
- (2) 1/16" Round Nozzles

1/4" MODULAR MANIFOLD

(1) 1/4" Manifold Bracket

- (1) Mag. Base Manifold
- (3) 1/4" Pluas

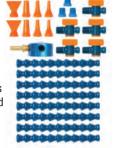
21199

(1) 1/4" Barb Fitting

(3) 1/4" T Fittings

(1) 1/4" Elbow Fitting

(3) Mounting Screws





1/4" TOTAL FLOW CONTROL MANIFOLD

21192

- (1) 1/4" Modular Manifold
- (5) 1/4" In-Line Valves



1/4" MODULAR MANIFOLD BRACKET

21195

(2) Brackets

MAGNETIC BASE MANIFOLD KIT

40463

- (2) 53/4" Long Segments
- (1) 1/4" MNPT Valve
- (1) 1" Flare Nozzle
- (1) 1/4" Round Nozzle
- (1) 1/8" Round Nozzle
- (1) 1/16" Round Nozzle
- (1) Mag. Base Manifold
- (3) 1/4" Pluas
- (1) 1/4" Barb Fitting

MAGNETIC BASE MANIFOLD

40400

(1) Magnetic Base Manifold



(1) 1/4" Barb Fitting



25 LB. Holding Force

ACID RESISTANT

1/4" ACID RESISTANT HOSE KIT

45463

- (2) 5¾" Long Segments
- (1) 1/4" Nozzle
- (1) 1/8" Nozzle
- (1) 1/16" Nozzle
- (1) 1/4" NPT Connector
- (1) 1/8" NPT Connector



45401

- (2) 5¾" Long Segments
- (55) Segments, Bulk 25-ft

(1) 5 ft Coil



(1) 50 ft Coil



1/4" ACID RESISTANT HOSE









1/16" ACID RESISTANT NOZZLE

45402

(4) Round Nozzles



(50) Round Nozzles



1/8" ACID RESISTANT NOZZLE

45403

(4) Round Nozzles



(50) Round Nozzles



1/4" ACID RESISTANT NOZZLE

45404

(4) Round Nozzles



(50) Round Nozzles



1" ACID RESISTANT FLARE NOZZLE

45407

(2) Flare Nozzles

46427

(20) Flare Nozzles



1/8" ACID RESISTANT NPT CONNECTOR

45405

(4) NPT Connectors



(50) NPT Connectors



1/4" ACID RESISTANT NPT CONNECTOR

45406

(4) NPT Connectors



(50) NPT Connectors



1/4" ACID RESISTANT Y FITTING

45408

(2) Y Fittings

46428

(20) Y Fittings



1/4" ACID RESISTANT DOUBLE SOCKET

45409

(4) Double Sockets

46429 🔼

(20) Double Sockets



1/4" SOCKET X 1/8" FNPT ACID RESISTANT

(4) 1/4" Socket X 1/8" FNPT

46431

(20) 1/4" Socket X 1/8" FNPT

1/4" ACID RESISTANT ELBOW FITTING

45415

(2) Elbow Fittings

46435

(20) Elbow Fittings



1/4" ACID RESISTANT T FITTING

45416

(2) T Fittings

46436 (20) T Fittinas



1/4" ACID RESISTANT SWIVEL NOZZLE 40

45481

(2) Swivel Nozzles

46449 =

(20) Swivel Nozzles



1/4" ACID RESISTANT SWIVEL NOZZLE 60

45482

(2) Swivel Nozzles

46450 =

(20) Swivel Nozzles



1/2-INCH SYSTEM

KITS

1/2" HOSE KIT

50813

- (2) 51/2" Long Segments
- (1) 1/4" Round Nozzle
- (1) 3/8" Round Nozzle
- (1) 3/6 Hourid NOZ
- (1) 1/2" Round Nozzle (1) 3/8" NPT Connector
- (1) 1/2" NPT Connector
- Assembled Length = 13"



1/2" MIXED ELEMENT KIT

50873

- (1) 3/8" NPT Connector
- (1) 1/2" NPT Connector
- (1) 1/4" Round Nozzle
- (1) 3/8" Round Nozzle
- (1) 1/2" Round Nozzle
- (2) Extended Elbows
- (2) Extended Elements
- (4) Element Clamps w/ screws



1/2" EXTENDED ELBOWS WITH CLAMPS

50874

- (4) Extended Elbows
- (4) Element Clamps w/ screws



1/2" EXTENDED ELEMENT KIT W/ CLAMPS

51835

- (4) 1/2" Extended Elements
- (4) Element Clamps w/ screws



1/2" EXTENDED ELBOW KIT

50872

- (1) 3/8" NPT Connector
- (1) 1/2" NPT Connector
- (1) 1/4" Round Nozzle
- (1) 3/8" Round Nozzle
- (1) 1/2" Round Nozzle
- (4) Extended Elbows
- (4) Element Clamps w/ screws



1/2" CIRCLE FLOW NOZZLE KIT

51837

Assembled with (15) 1/2" Side Flow Nozzles (1) 1/2" End Cap

• Overall Length = 24.375"



PLIERS

1/2" HOSE ASSEMBLY PLIERS

78002

(1) 1/2" pliers

78003

- (1) 1/4" pliers
- (1) 1/2" pliers

HOSES

1/2" HOSE

51801 ▲ (2) 5½" Long Segments

59860 **▲ ▲**-BLK **▲**-G

(59) Segments, Bulk 25 ft

59859 **▲ ▲**-BLK **▲**-G

(1) 5 ft Coil

59861 **▲ ▲**-BLK **▲**-G

(1) 50 ft Coil

• 1 Segment = 6 Elements



HOW TO ORDER BLACK OR GRAY LOC-LINE:

E-BLK Part can be ordered in Black.

Add suffix to part number when ordering, ie: **59861-BLK \$\Box\$-G** Part can be ordered in Gray.

Add suffix to part number when ordering, ie: 59861-G

1/2" EXTENDED ELEMENT

51833

(4) Extended Elements

59883 **■ ■**-BLK **■**-G

(20) Extended Elements



1/2" EXTENDED ELBOW

51896

(4) Extended Elbows

59899 **■** ■-BLK ■-G

(20) Extended Elbows







NOZZLES

1/2" NOZZLE-RAMA PACK

51849

(16) Includes 1 nozzle from each of these packages: 51802, 51803, 51806, 51807, 51809, 51828, 51829, 51830, 51831, 51840, 51841 51842,



1/2" 90° NOZZLE KIT

51832

- (1) 1/4"90° Nozzle
- (1) 3/8" 90° Nozzle
- (1) 1/2" 90° Nozzle
- (1) 1/2" 90° Spray Bar Nozzle



1/2" FLAT NOZZLE ASSORTMENT

51844

- (1) Flat Slot 80 Nozzle
- (1) Flat Slot 125 Nozzle
- (1) Flat 5-Hole Nozzle
- (1) Flat 7-Hole Nozzle



1/4" ROUND NOZZLE FOR 1/2"

51806

(4) Round Nozzles



(50) Round Nozzles



3/8" ROUND NOZZLE

51802

(4) Round Nozzles

59862 **X**-BLK **X**-G

(50) Round Nozzles



1/2" ROUND NOZZLE

51803

(4) Round Nozzles

59863 **X**-BLK **X**-G

(50) Round Nozzles



1/4" 90° NOZZLE

51828

(4) 90° Nozzles

59878 **X**-BLK **X**-G

(20) 90° Nozzles



3/8" 90° NOZZLE

51829

(4) 90° Nozzles

59879 **Z**-BLK **Z**-G

(20) 90° Nozzles



1/2" 90° NOZZLE

51830 🔳

(4) 90° Nozzles

59880 **X X**-BLK **X**-G

(20) 90° Nozzles

1/2" 90° SPRAY BAR NOZZLE

51831

(2) 90° Spray Bar Nozzles

59881 **X**-BLK **X**-G



1¼" FLARE NOZZLE

51807

(2) Flare Nozzles

59867 **▲ ▲**-BLK **▲**-G

(20) Flare Nozzles



2½" FLARE NOZZLE

51809

(2) Flare Nozzles

59871 **X**-BLK **X**-G

(20) Flare Nozzles



1/2" SIDE FLOW NOZZLE

51836

(4) Side Flow Nozzles

59889 **X**-BLK **X**-G

(20) Side Flow Nozzles



1/2" SWIVEL NOZZLE 75 FOR 1/2"

51845

(2) Swivel Nozzles

59895 **X X**-BLK **X**-G

(20) Swivel Nozzles

• .075" Hole diameter



1¼" STRAIGHT FLOW NOZZLE

51847

(2) Straight Flow Nozzles

59897 **X**-BLK **X**-G

(20) Straight Flow Nozzles



1%" STRAIGHT FLOW NOZZLE

51848

(2) Straight Flow Nozzles

59898 **Z**-BLK **Z**-G

(20) Straight Flow Nozzles



1/2" FLAT SLOT 80 NOZZLE

519//0 🔳

(4) Flat Slot Nozzles

59890 **▲ ▲**-BLK **▲**-G

(20) Flat Slot Nozzles

• .080" Slot height

1/2" FLAT SLOT 125 NOZZLE

51841

(4) Flat Slot Nozzles

59891 **X**-BLK X-G

(20) Flat Slot Nozzles

• .125" Slot height



51842

(4) Flat 5-Hole Nozzles

59892 **X**-BLK **X**-G

(20) Flat 5-Hole Nozzles

• .125" Hole diameter

1/2" FLAT 7 HOLE NOZZLE

51843

(4) Flat 7-Hole Nozzles

59893 **X**-BLK **X**-G

(20) Flat 7-Hole Nozzles

• .080" Hole diameter

VALVES

1/2" MALE NPT VALVE

32092

(2) Male NPT Valves

39852 **X**-BLK **X**-G

(10) Male NPT Valves



1/2" FEMALE NPT VALVE

32093

(2) Female NPT Valves

39853 **X**-BLK **X**-G

(10) Female NPT Valves



1/2" IN-LINE VALVE

32094

(2) In-Line Valves

39854 **X**-BLK **X**-G (10) In-Line Valves



1/2" IN-LINE CHECK VALVE

32091

(2) Check Valves

39851 **Z**-BLK **Z**-G

(10) Check Valves



CONNECTORS

3/8" NPT CONNECTOR

51804

(4) NPT Connectors

59864 **▲ ▲**-BLK **▲**-G

(50) NPT Connectors



1/2" NPT CONNECTOR

51805

(4) NPT Connectors

59865 **▲ ▲**-BLK **▲**-G

(50) NPT Connectors



3/8" SAE FLARE NUT ADAPTER

51823

(4) Flare Nut Adapters

59873 ■ ■-BLK ■-G (20) Flare Nut Adapters

5/8 - 18 Thread

3/8" BSPT* CONNECTOR

51826

(4) BSPT Connectors

59876 **▲ ▲**-BLK **▲**-G

(50) BSPT Connectors

* British Standard Pipe Thread



1/2" BSPT* CONNECTOR

51827

(4) BSPT Connectors

59877 **■ ■**-BLK **■**-G

(50) BSPT Connectors

* British Standard Pipe Thread

1/2" ELBOW FITTING

(2) Elbow Fittings

(20) Elbow Fittings

59874 **X**-BLK **X**-G



1/2" FIXED MOUNT

51895

(2) Fixed Mounts

59896 **Z Z**-BLK **Z**-G

(20) Fixed Mounts

• Mounts with 1/4" bolt, not included

ACCESSORIES

1/2" ELEMENT CLAMP

51834

(4) Element Clamps w/ screws

59884 **X**-BLK **X**-G

(20) Element Clamps w/ screws



1/2" T FITTING

51825

51824

(2) T Fittings

59875 ▲ ■-BLK ■-G (20) T Fittings



1/2" TO 1/4" Y REDUCER

59868 **X**-BLK **X**-G

51822

(2) Y Reducers

1/2" Y FITTING

(2) Y Fittings

(20) Y Fittings

51808

59870 **Z**-BLK **Z**-G

(20) Y Reducers



59885 ▲ ■-BLK ▲-G (20) End Caps

1/2" END CAP

(4) End Caps

51838

1/2" DOUBLE SOCKET

51811 👢

(4) Double Sockets

59872 ■ -BLK ■-G (20) Double Sockets



1/2" MAGNETIC BASE

51846 **X**-BLK **X**-G

(1) Magnetic Base

• 60# holding force



1/2" TO 1/4" ADAPTER

51821

(2) Adapters

59869 **Z**-BLK **Z**-G

(20) Adapters



HOW TO ORDER BLACK OR GRAY LOC-LINE:

Z-BLK Part can be ordered in Black.

Add suffix to part number when ordering, ie: 59861-BLK

Z-G Part can be ordered in Gray.

Add suffix to part number when ordering, ie: **59861-G**

MANIFOLDS

1/2" MODULAR MANIFOLD

32099

(3) 1/2" T Fittings

(1) 1/2" Elbow Fitting

(1) 1/2" Manifold Bracket

(3) Mounting Screws

1/2" TOTAL FLOW CONTROL MANIFOLD

32098

(1) 1/2" Modular Manifold

(5) 1/2" In-Line Valves



1/2" MODULAR MANIFOLD BRACKET

32095 🗷

(2) Brackets





ACID RESISTANT

1/2" ACID RESISTANT HOSE KIT

56863

(2) 5½" Long Segments

- (1) 1/4" Round Nozzle
- (1) 3/8" Round Nozzle
- (1) 1/2" Round Nozzle
- (1) 3/8" NPT Connector
- (1) 1/2" NPT Connector



1/2" ACID RESISTANT HOSE

56801

(2) 5½" Long Segments

57860

(59) Segments, Bulk 25 ft

57859

(1) 5 ft Coil

57861

(1) 50 ft Coil



1/4" ACID RESISTANT NOZZLE

56806

(4) Round Nozzles

57866

(50) Round Nozzles



3/8" ACID RESISTANT NOZZLE

56802

(4) Round Nozzles

57862

(50) Round Nozzles



1/2" ACID RESISTANT NOZZLE

56803

(4) Round Nozzles

57863

(50) Round Nozzles



3/8" ACID RESISTANT NPT

56804

(4) NPT Connectors

57864 📮

(50) NPT Connectors



1/2" ACID RESISTANT NPT

56805

(4) NPT Connectors

57865

(50) NPT Connectors



11/4" ACID RESISTANT FLARE NOZZLE

56807

(2) Flare Nozzles

57867

(20) Flare Nozzles



1/2" ACID RESISTANT Y FITTING

56808

(2) Y Fittings

57868

(20) Y Fittings



1/2" TO 1/4" ACID RESISTANT Y REDUCER

56822

(2) Y Reducers

57870

(20) Reducers



1/2" TO 1/4" ACID RESISTANT ADAPTER

56821

(2) Adapters

57869 🔼

(20) Adapters



1/2" ACID RESISTANT ELBOW FITTING

56824

(2) Elbow Fittings

57874

(20) Elbow Fittings



1/2" ACID RESISTANT T FITTING

56825

(2) T Fittings

57875

(20) T Fittings



- Loc-Line® Acid Resistant Hose is excellent for rinsing cycles in plating operations.
- Acid environments won't corrode the Loc-Line® Acid Resistant Hose because of its polyester composition.
 CAUTION: Loc-Line® Acid Resistant Hose is not intended for conveying acids or high pressure applications.



3/4-INCH SYSTEM



KITS

3/4" HOSE KIT

60513

- (2) 5¾" Long Segments
- (1) 5/8" Round Nozzle
- (1) 3/4" Round Nozzle
- (1) 3/4" NPT Connector
- Assembled Length = 14"



PLIERS

3/4" HOSE ASSEMBLY PLIERS

78004

(1) 3/4" Pliers



• 3/4" Assembly Pliers will not assemble the 3/4" Y Fitting, the 3/4" Fixed Mount or the 3/4" Valves.

HOSES

3/4" HOSE

61501

(2) 5¾" Long Segments

69540 **X**-BLK **X**-G

(54) Segments, Bulk 25 ft 69539 **X**-BLK **X**-G

(1) 5 ft Coil

69541 **X**-BLK **X**-G (1) 50 ft Coil

• 1 Segment = 6 Elements



NOZZLES

5/8" ROUND NOZZLE

61503

(4) Round Nozzles

69543 **X**-BLK **X**-G

(50) Round Nozzles



3/4" ROUND NOZZLE

61502

(4) Round Nozzles

69542 **X**-BLK **X**-G

(50) Round Nozzles



3" FLARE NOZZLE

61507

(2) Flare Nozzles

69547 **X**-BLK **X**-G

(20) Flare Nozzles



VALVES

3/4" MALE NPT VALVE

61516

(2) NPT Valves

69556 **Z Z**-BLK **Z**-G (10) NPT Valves



3/4" FEMALE NPT VALVE

61517

(2) Female NPT Valves

69557 **X**-BLK

X-G

(10) Female NPT Valves



3/4" IN-LINE VALVE

61518

(2) In-Line Valves

69558 **▲ ▲**-BLK ▲-G (10) In-Line Valves



CONNECTORS

3/4" NPT CONNECTOR

61505

(4) NPT Connectors

69545 **Z**-BLK **Z**-G

(50) NPT Connectors



3/4" BSPT* CONNECTOR

61509

(4) BSPT Connectors

69549 **Z**-BLK **Z**-G

(50) BSPT Connectors

* British Standard Pipe Thread



3/4" FIXED MOUNT

60533

(2) Fixed Mounts

69563 **Z**-BLK **Z**-G

(20) Fixed Mounts

• Mounts with 1/4" bolt.not included



ACCESSORIES

3/4" ELEMENT CLAMP

61535

(4) Element Clamps w/screws

69565 **Z**-BLK **Z**-G

(20) Element Clamps w/ screws



3/4" ELBOW FITTING 61515

(2) Elbow Fittings

69555 **Z**-BLK **Z**-G (20) Elbow Fittings



61508

(2) Adapters

3/4" TO 1/2" ADAPTER

69548 **X**-BLK **X**-G (20) Adapters



3/4" TO 1/2" Y REDUCER

3/4" Y FITTING 61511

(2) Y Fittings

69551 **X**-BLK **X**-G (20) Y Fittings



61512

(2) Y Reducers

69552 **X**-BLK **X**-G

(20) Y Reducers



3/4" DOUBLE SOCKET

61514

(4) Double Sockets

69554 **X**-BLK **X**-G

(20) Double Sockets





KIT

QUICK-SET SHIELD™ KIT

60525

(1) 6"x8" Shield Kit

60526

(1) 71/2"x10" Shield Kit

60527

(1) 81/2"x12" Shield Kit

• All Quick-Set Shield Kits include a 14" adjustable 3/4" Loc-Line® arm, magnetic base and fitting for fixed mounting.



CONNECTOR

3/4" FIXED MOUNT

60533

(2) Fixed Mounts

69563 **X**-BLK **X**-G

(20) Fixed Mounts

• Mounts with 1/4" bolt, not included.



ACCESSORIES

SHIELD MOUNTING ELBOW

60531

(2) Mounting Elbows

69561 **Z**-BLK **Z**-G





REPLACEMENT SHIELD

60528

(1) 6" x 8" Shield

60529

(1) 71/2" x 10" Shield

60530

(1) 81/2 x 12" Shield



3/4" MAGNETIC BASE

60532 **▲** -BLK ▲-G

(1) Magnetic Base

• 60 lb. holding force



HOW TO ORDER BLACK OR GRAY LOC-LINE:

Z-BLK Part can be ordered in Black.

Add suffix to part number when ordering, ie: 69541-BLK **III.** Part can be ordered in Gray.

Add suffix to part number when ordering, ie: 69541-G





2 1/2-INCH SYSTEM

NOZZLES

4½" ROUND NOZZLE

81203 👗

(1) Round Nozzle

89223

(10) Round Nozzles



TAPERED OVAL NOZZLE

81205 👗

(1) Oval Nozzle

89225

(10) Oval Nozzles



6" x 3½" RECTANGULAR NOZZLE

81204

(1) Rectangular Nozzle

89224

(10) Rectangular Nozzles



VALVES

21/2" SLIDE VALVE

81208

(1) Slide Valve

89228

(10) Slide Valves



HOSES

21/2" HOSE

81201

(1) 12" Segment*

81202

(2) 12" Segments

89220 🔼

(20) 12" Segments

- *1 Segment = 9 Elements
- Hose Bending Radius = 5.75"

CONNECTORS

3" PVC ADAPTER

81206

(1) PVC Adapter

89226

(10) PVC Adapters



3" SHEET METAL DUCT ADAPTER

81207

(1) Sheet Metal Duct Adapter

89227

(10) Sheet Metal Duct Adapters



ACCESSORIES

SHOP VACUUM HOSE ADAPTER WITH MOUNTING TAB

81209

(1) Shop Vacuum Adapter

89229

(10) Shop Vacuum Adapters



SHOP VACUUM ADAPTER

81210

(1) Shop Vacuum Adapter

89230

(10) Shop Vacuum Adapters



ANTI-STATIC

21/2" HOSE

81301AS

(1) 12" Anti-Static Segment*

81302AS

(2) 12" Anti-Static Segments

89320AS

(20) 12" Anti-Static Segments

*1 Segment = 9 Elements

41/2" ROUND NOZZLE

81303AS X

(1) Anti-Static Round Nozzle

89323AS

(10) Anti-Static Round Nozzles



6" x 31/2" RECTANGULAR NOZZLE

81304AS X

(1) Anti-Static Rectangular Nozzle

89324AS X

(10) Anti-Static Rectangular Nozzles



2½" SLIDE VALVE

81308AS X

(1) Anti-Static Slide Valve

89328AS X

(10) Anti-Static Slide Valves



TAPERED OVAL NOZZLE

81305AS X

(1) Anti-Static Oval Nozzle

89325AS X

(10) Anti-Static Oval Nozzles



3" SHEET METAL DUCT ADAPTER

81307AS **X**

(1) Anti-Static Metal Duct Adapter

89327AS X

(10) Anti-Static Metal Duct Adapters





TYPICAL 2 1/2-INCH HOSE CONNECTIONS









TEFEN™ FITTINGS

Tefen[™] products change male fittings to female threads. Tefen products are made in Israel.

1/8" FEMALE PIPE COUPLING

40656

(4) Female Pipe Couplings

41756

(20) Female Pipe Couplings

1/4" FEMALE PIPE COUPLING

40657

(4) Female Pipe Couplings

41757

(20) Female Pipe Couplings

3/8" FEMALE PIPE COUPLING

50660 🗷

(4) Female Pipe Couplings

51760

50661

(20) Female Pipe Couplings

1/2" FEMALE PIPE COUPLING

(4) Female Pipe Couplings

(20) Female Pipe Couplings

40655 🗷

(4) Female Pipe Reducers

41/55 👗

(20) Female Pipe Reducers



3/8" TO 1/4" FEMALE PIPE REDUCER

1/4" TO 1/8" FEMALE PIPE REDUCER

50658

(4) Female Pipe Reducers

51758

(20) Female Pipe Reducers



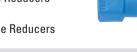
1/2" TO 1/4" FEMALE PIPE REDUCER

50659 🗷

(4) Female Pipe Reducers

51759 🎩

(20) Female Pipe Reducers



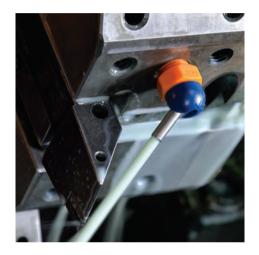


CT HPT NOZZLES

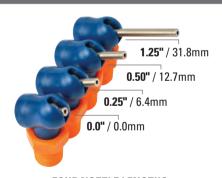


High Pressure Turret (HPT) Nozzles expand the working pressure range to a maximum 1,000 PSI, allowing a higher level of machining while providing the same LOC-LINE® quality and ease of control you've come to expect.

The **CT** (Compact Turret) style nozzle is designed for tight spaces, from 0 to 1000 PSI.



TECH SPECS



FOUR NOZZLE LENGTHS
Available on both CT and XR Nozzles



FOUR NOZZLE DIAMETERS

Available on both CT and XR Nozzles

1/8" NPT/BSPT THREAD CT STYLE NOZZLES

0.0" NOZZLE LENGTH		0.5" NOZZLE LENGTH	
72010 (2) Nozzles, 0.062" ø 79010 (3) Nozzles	0	72012 € (2) Nozzles, 0.062" ø 79012 € € - BLK € - G (10) Nozzles	0
72014 	00	72016 € (2) Nozzles, 0.086" ø 79016 € € -BLK € -G (10) Nozzles	00
72018 € (2) Nozzles, 0.117" ø 79018 € € - BLK € - G (10) Nozzles	0	72020 € (2) Nozzles, 0.117" ø 79020 € € -BLK €-G (10) Nozzles	00
72022 € (2) Nozzles, 0.160" Ø 79022 € -BLK €-G (10) Nozzles	0	72024 € (2) Nozzles, 0.160" Ø 79024 € € -BLK €-G (10) Nozzles	0
0.25" NOZZLE LENGTH		1.25" NOZZLE LENGTH	
0.25" NOZZLE LENGTH 72011	0	1.25" NOZZLE LENGTH 72013 € (2) Nozzles, 0.062" Ø 79013 € -BLK -G (10) Nozzles	0
72011 (2) Nozzles, 0.062" ø	=	72013 (2) Nozzles, 0.062" ø	
72011	0	72013 € (2) Nozzles, 0.062" Ø 79013 € -BLK €-G (10) Nozzles 72017 € (2) Nozzles, 0.086" Ø	0

1/4" NPT/BSPT THREAD CT STYLE NOZZLES

0.0" NOZZLE LENGTH		0.5" NOZZLE LENGTH	
72060 	0	72062	0
72064 € (2) Nozzles, 0.086" ø 79064 € E - BLK € - G (10) Nozzles	0	72066 € (2) Nozzles, 0.086" ø 79066 € E-BLK €-G (10) Nozzles	00
72068	00	72070 € (2) Nozzles, 0.117" Ø 79070 € € - BLK € - G (10) Nozzles	00
72072 € (2) Nozzles, 0.160" ø 79072 € € -BLK € -G (10) Nozzles	00	72074 € (2) Nozzles, 0.160" Ø 79074 € € - BLK € - G (10) Nozzles	00
0.25" NOZZLE LENGTH		1.25" NOZZLE LENGTH	
0.25" NOZZLE LENGTH 72061	0	1.25" NOZZLE LENGTH 72063	0
72061 		72063 (2) Nozzles, 0.062" ø	\equiv
72061	0	72063 € (2) Nozzles, 0.062" Ø 79063 € -BLK €-G (10) Nozzles 72067 € (2) Nozzles, 0.086" Ø	0

10 PC. PACKAGES ARE AVAILABLE IN BLACK AND GRAY. TO ORDER BLACK OR GRAY LOC-LINE:

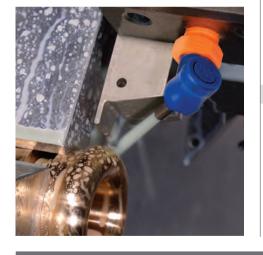
- **=-BLK** Part can be ordered in Black. Add suffix to part number when ordering, ie: 49421-BLK
- **=-G** Part can be ordered in Gray. Add suffix to part number when ordering, ie: 49421-G

XR HPT NOZZLES





The **XR** (Extended Rotation) style nozzle features a wide nozzle swing and the ability to aim coolant below the horizontal plane, from 0 to 1000 PSI.



1/8" NPT/BSPT THREAD XR STYLE NOZZLES

0.0" NOZZLE LENGTH		0.5" NOZZLE LENGTH	
72040 (2) Nozzles, 0.062" Ø 79040 - BLK -G (10) Nozzles 72044 (2) Nozzles, 0.086" Ø 79044 - BLK -G (10) Nozzles 72048 (2) Nozzles, 0.117" Ø 79048 - BLK -G (10) Nozzles 72052 (2) Nozzles, 0.160" Ø 79052 - BLK -G (10) Nozzles	000000000000000000000000000000000000000	72042 (2) Nozzles, 0.062" ø 79042 - BLK -G (10) Nozzles 72046 (2) Nozzles, 0.086" ø 79046 - BLK -G (10) Nozzles 72050 (2) Nozzles, 0.117" ø 79050 - BLK -G (10) Nozzles 72054 (2) Nozzles, 0.160" ø 79054 - BLK -G (10) Nozzles	000000000000000000000000000000000000000
0.25" NOZZLE LENGTH		1.25" NOZZLE LENGTH	
72041 (2) Nozzles, 0.062" Ø 79041 • -BLK -G (10) Nozzles 72045 (2) Nozzles, 0.086" Ø 79045 • -BLK -G (10) Nozzles 72049 (2) Nozzles, 0.117" Ø 79049 • -BLK -G (10) Nozzles 72053 (2) Nozzles, 0.160" Ø 79053 • -BLK -G (10) Nozzles	000000000000000000000000000000000000000	72043 (2) Nozzles, 0.062" Ø 79043 • BLK -G (10) Nozzles 72047 (2) Nozzles, 0.086" Ø 79047 • BLK -G (10) Nozzles 72051 (2) Nozzles, 0.117" Ø 79051 • BLK -G (10) Nozzles 72055 (2) Nozzles, 0.160" Ø 79055 • BLK -G (10) Nozzles	00000

1/4" NPT/BSPT THREAD XR STYLE NOZZLES

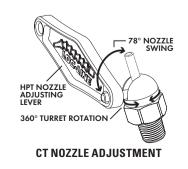
0.0" NOZZLE LENGTH		0.5" NOZZLE LENGTH	
72080 (2) Nozzles, 0.062" Ø 79080 - BLK -G (10) Nozzles 72084 (2) Nozzles, 0.086" Ø 79084 - BLK -G (10) Nozzles 72088 (2) Nozzles, 0.117" Ø 79088 - BLK -G (10) Nozzles 72092 (2) Nozzles, 0.160" Ø 79092 - BLK -G (10) Nozzles	000000000000000000000000000000000000000	72082 (2) Nozzles, 0.062" Ø 79082	000000000000000000000000000000000000000
0.25" NOZZLE LENGTH		1.25" NOZZLE LENGTH	
72081 (2) Nozzles, 0.062" Ø 79081 - BLK - G (10) Nozzles 72085 (2) Nozzles, 0.086" Ø 79085 - BLK - G (10) Nozzles 72089 (2) Nozzles, 0.117" Ø 79089 - BLK - G (10) Nozzles 72093 (2) Nozzles, 0.160" Ø 79093 - BLK - G (10) Nozzles	000000000000000000000000000000000000000	72083 (2) Nozzles, 0.062" Ø 79083 (2) Nozzles, 0.086" Ø 72087 (2) Nozzles, 0.086" Ø 79087 (2) Nozzles, 0.117" Ø 79091 (2) Nozzles, 0.117" Ø 79091 (2) Nozzles, 0.160" Ø 79095 (2) Nozzles, 0.160" Ø 79095 (3) Nozzles	000000

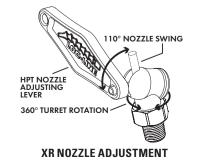
NOZZLE ADJUSTMENT LEVERS

ADJUSTMENT LEVERS

72000 (2) Adjustment Levers **79000** (10) Adjustment Levers



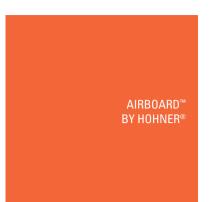




A WORLD OF POSSIBILITIES











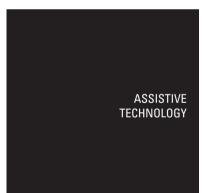




















SNAKE LIGHT™ BY BLACK AND DECKER

LOC-LINE®



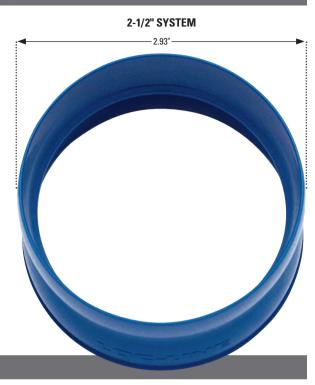
IDENTIFYING LOC-LINE SYSTEMS

-0.64"-

1/4" SYSTEM

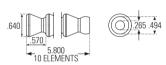




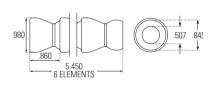


MEASURING LOC-LINE

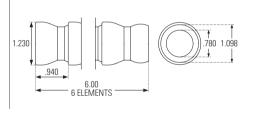
1/4" SYSTEM



1/2" SYSTEM



3/4" SYSTEM



MINIMUM HOSE BENDING DIAMETER

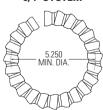
1/4" SYSTEM



1/2" SYSTEM



3/4" SYSTEM



LOC-LINE VALVE SPECIFICATIONS

1/4" VALVES

• Full 1/4" inside diameter

• Maximum Working Pressures:

- 1/4" Hose: 30 PSI 1/4" In-Line Valve: 30 PSI 1/4" Male and Female NPT Valves: 100 PSI (1/4" Hose limits most applications to 30 PSI)
- Body and stem material: Acetal Copolymer Stem seal: Nitrile (Buna N)
- 1/4-turn shut off

1/2" VALVES

- Full 1/2" inside diameter
- Maximum Working Pressures:
 1/2" Hose: 20 PSI
 1/2" In-Line Valve: 20 PSI
 1/2" Male and Female NPT Valves: 100 PSI
 (1/2" Hose limits most applications to 20 PSI)
- Body and stem material: Acetal Copolymer Stem seal: Nitrile (Buna N)
- 1/4-turn shut off

3/4" VALVES

- Full 3/4" inside diameter
- Maximum Working Pressures:
 3/4" Hose: 10 PSI
 3/4" In-Line Valve: 10 PSI
 3/4" Male and Female NPT Valves: 50 PSI
- (3/4" Hose limits most applications to 10 PSI)
 Body and stem material: Acetal Copolymer
- 1/4-turn shut off

Stem seal: Nitrile (Buna N)



LINE PRESSURE AND FLOW RATES

1/4" SYSTEM

LINE PRESSURE FLOW

Standard 30 – 50 PSI 250

FLOW RATE LINE PRESS

w/ clamps up to 110 PSI*

*Assumes use of element clamps on all joints and fully tightened.

Please note that all applications have variables and conditions that will affect the maximum hose pressures. Testing is always recommended whenever possible.

1/2" SYSTEM

LINE PRESSURE FLOW RATE 478 gal/hr

w/clamps up to 110 PSI*

*Assumes use of element clamps on all joints and fully tightened.

3/4" SYSTEM

LINE PRESSURE

FLOW RATE 1,140 gal/hr

Standard 10 – 20 PSI

Additional flow rate information and graphs can be viewed at www.loc-line.com

ASSEMBLY PROCEDURES AND TIPS

Loc-Line Assembly Pliers are strongly recommended for assembling Loc-Line. Available for 1/4", 1/2" and 3/4" Systems. *Please note there are a few exceptions where 3/4" Pliers do not work including; 3/4" Valves, 3/4" Y's and 3/4" Fixed Mounts.*

Rod Assembly Method: Place the various pieces you would like assembled together over an appropriately sized dowel rod that is clamped into a vise or other stable base. Push the pieces together until they snap.

If you're having difficulty with an **NPT Connector**, rub the ball with your fingers. The oil on your hands will make it easier to assemble.

If you are assembling a large number of parts, the use of 409® All-Purpose Cleaner will act as a lubricant to make assembly easier.

MATERIAL SPECIFICATIONS

COMMON COMPATIBILITY WITH LOC-LINE ACETAL PRODUCTS

■ BLUE ■ ORANGE ■ BLACK ■ GREY

Yes Acetone No Acids

Yes Alcohol, Ethyl

No Ammonium Hydroxide, Strong

No Bases, Strong

Yes Commercial Dish Detergents

Yes Gasoline Yes Greases

No Hypochlorite Ion Solutions

Yes Lacquer Solvents

Yes Oils

Yes Sodium Hydroxide No Sodium Hypochlorite

ACETAL TEMPERATURE DATA

■ BLUE **■** ORANGE **■** BLACK **■** GREY

Melting point: 329° F

Maximum operating temperature: 170° F

ACETAL ANTI-STATIC ELECTRICAL PROPERTIES

■ BLACK (2½" System)

Surface Resistivity: 1.000E3 Ohm Volume Resistivity: <6.000E2 Ohm-cm

COMMON COMPATIBILITY WITH LOC-LINE POLYESTER PRODUCTS

YELLOW ACID RESISTANT

No Acetone

Yes Acids, (Less than 150° F) No Acids, (Greater than 150° F)

Yes Alcohols

Yes Aromatic Solvents

No Chlorinated Hydrocarbon

No Bases, Strong No Ethyl Acetate Yes Gasoline

Yes Greases Yes Hydrocarbons

Yes Oils

Yes Salt Solutions

TEMPERATURE DATA - POLYESTER

YELLOW ACID RESISTANT

Melting point: 475° F Maximum operating temperature: 170° F

REGULATORY INFORMATION

FDA – Acetal Copolymer meets the requirements for food contact in accordance to the rules in 21CFR 177.2470. All color pigments are used at the recommended let-down ratio that meet 21CFR 178.3297.

NSF – Acetal Copolymer meets the Standards 14, 51 and 61 meet plumbing items in contact with potable water.

Loc-Line products are REACH compliant and RoHS compliant. Loc-Line products are free from Ozone depleting chemicals.

Lockwood Products, Inc. does not produce Loc-Line in a FDA certified facility. Nor does Lockwood Products, Inc. warrant any particular application.





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EMAIL: info@loc-line.com **WEB**: www.loc-line.com